



IMPORTANT: Displayed value serves as a suggested starting point only and will vary by machine. Always conduct a test cut and then fine-tune the setting in increments of 10 until reaching the desired outcome.

Material / Name	Category	Basic Blade	Basic Blade MATLESS	Rotary Blade	Deep Cut Blade	Deboss/ Score	
QUILTING COTTON	Fabric			1080			
EXTRA LIGHT FABRICS				1020			
LIGHT FABRICS				1040		800	
MEDIUM FABRICS				1080		1000	
HEAVY FABRICS				1150		1200	
EXTRA HEAVY FABRICS				1200		1200	
VINYL		Vinyl	160	220		160	
VINYL, GLITTER	180		260		180		
HEAT TRANSFER VINYL	140		200		140		
HEAT TRANSFER VINYL, GLITTER	160		220		160		
PRINTABLE STICKER PAPER	Paper		160	240			
COPY PAPER		160				800	
LIGHT CARDSTOCK, 65 LB		280			280	1000	
MEDIUM CARDSTOCK, 80 LB		320			320	1000	
HEAVY CARDSTOCK, 110 LB		460			460	1200	
CARDSTOCK, GLITTER		340			340	1000	
VELLUM		280			280	1000	
PARCHMENT PAPER		140			140	800	
FREEZER PAPER		160			160	800	
KRAFT PAPER		400			400	800	
TRANSPARENCY SHEETS		Other	260			260	1200
ACETATE SHEETS			280			280	1200
MYLAR (4MIL)			360			360	1200
MYLAR (7MIL)			580			580	1200
STENCIL MATERIAL	540				540	1200	
FOAM					300	1000	
MAGNETIC SHEETS					560		
LEATHER, < 2 MM					500	1200	