



IMPORTANT: Displayed value serves as a suggested starting point only and will vary by machine. Always conduct a test cut and then fine-tune the setting in increments of 20 until reaching the desired outcome.

Material / Name	Category	Basic Blade	Basic Blade MATLESS	Rotary Blade	Deep Cut Blade	Deboss/ Score
CUSTOM - BASIC BLADE	Custom Setting	100	160			800
CUSTOM - DEEP CUT BLADE					100	800
CUSTOM - ROTARY BLADE				800		
QUILTING COTTON	Fabric			980		
EXTRA LIGHT FABRICS				840		
LIGHT FABRICS				920		800
MEDIUM FABRICS				960		1000
HEAVY FABRICS				1020		1200
EXTRA HEAVY FABRICS				1080		1200
VINYL	Vinyl	160	220		160	
VINYL, GLITTER		180	260		180	
HEAT TRANSFER VINYL		140	200		140	
HEAT TRANSFER VINYL, GLITTER		160	220		160	
PRINTABLE STICKER PAPER	Paper	160	240			
COPY PAPER		160				800
LIGHT CARDSTOCK, 65 LB		280			280	1000
MEDIUM CARDSTOCK, 80 LB		320			320	1000
HEAVY CARDSTOCK, 110 LB		460			460	1200
CARDSTOCK, GLITTER		340			340	1000
VELLUM		280			280	1000
PARCHMENT PAPER		140			140	800
FREEZER PAPER		160			160	800
KRAFT PAPER		400			400	800
TRANSPARENCY SHEETS	Other	260			260	1200
ACETATE SHEETS		280			280	1200
MYLAR (4MIL)		360			360	1200
MYLAR (7MIL)		580			580	1200
STENCIL MATERIAL		540			540	1200
FOAM					300	1000
MAGNETIC SHEETS					560	
LEATHER, < 2 MM					500	1200