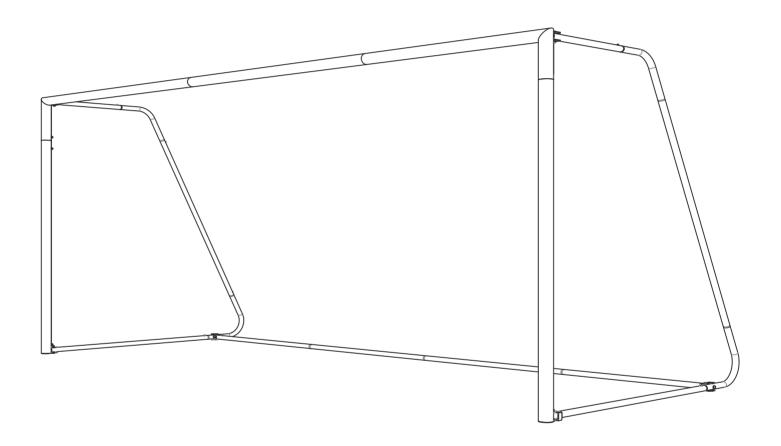
PRO ALU MATCH GOAL



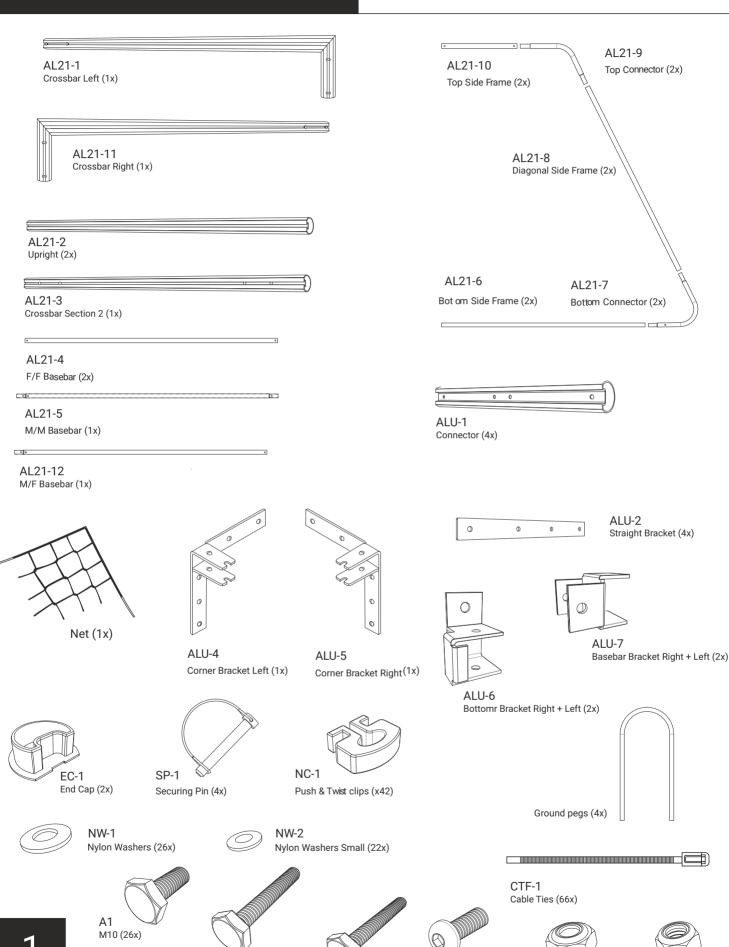
QUICKPLAY.

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www.quickplaysport.com / www.quickplaysport.us

Customer service: support@quickplaysport.com

PARTS LIST



C1

M8 (16x)

A2

M10 (26x)

M8 (6x)

1.

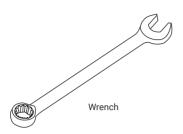
B1

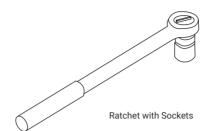
M8 (4x)

В3

M8 (2x)

HANDY EXTRAS







WARNING INFORMATION

- 1. Read through the instruction manual thoroughly before assembling the goal.
- Check parts for any defects prior to the assembly of the goal.
- 3. Only use the goal on a flat surface.
- 4. Ensure due diligence is carried out and a risk assessment followed prior to the assembly of the goal.
- Safety/warning stickers must be visible at all times.
- Goals must be anchored at all times.
- 7. Never climb on the net or the posts.
- 8. Ensure the goal is checked for any signs of damage prior to use.
- 9. Use extreme caution when moving the goal.
- 10. Remove nets when goals are not in use.



1 Year Manufacturer Warranty: Register your 2 yr warranty within 15 days of purchase visit: Warranty.QuickPlaySport.com or scan this code:

What your warranty covers? Replacement parts within two years of your purchase date.

In accordance to the warranty guidelines above, failure to follow the methods of disassemble, use and storage will void your two year manufacturer warranty.

Warranty exclusions

- Accidental damage
- Misuse and abuse of product
- Lost merchandise
- Failure to properly care for your product

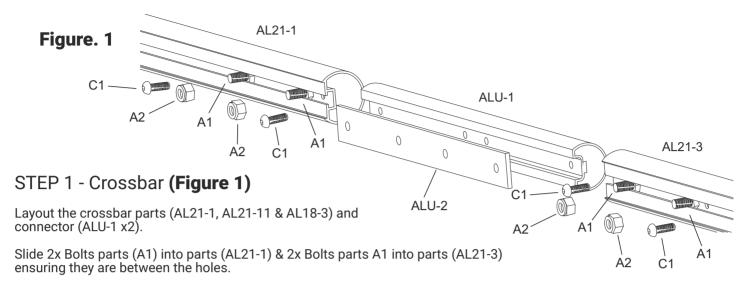
This excludes products which are clearly marketed as all weather products which are designed to be left outside assembled. Please read the website description for further details

Should you wish to make a warranty claim please contact customer service with the required details. Please provide the following:

- 1. Order number
- 2. Name and full address details
- 3. Pictures of the fault with a brief description of the problem

Customer service details: support@quickplaysport.com

PRODUCT ASSEMBLY



Slot the connector piece (ALU-1) into the (AL21-1 & AL21-3) ensuring the holes align, Repeat these steps on the other section of the crossbar with (AL21-11 and AL21-3).

STEP 2 - Crossbar (Figure 2)

2A: Screw 4x Hex bolts (C1) into connector (ALU-1) within (AL21-1) and (AL21-3) ensuring they line up with the crossbar and connector holes. Repeat these steps on the other section of the crossbar with (AL21-11 and AL21-3).

2B: Slide the straight bracket (ALU-2) onto M10 bolts (A1). Screw the Lock nuts (D1) to complete the assembly of the crossbar. Repeat these steps on the other section of the crossbar with (AL21-11 and AL21-3).

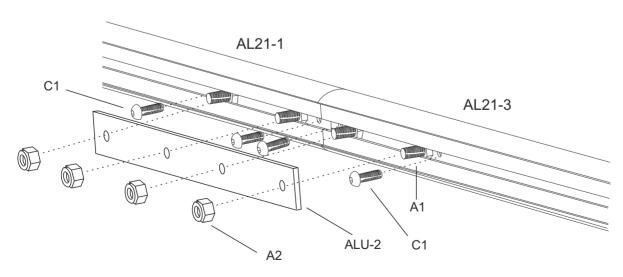
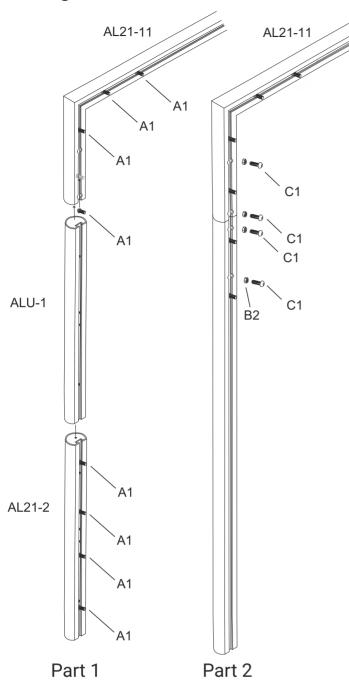


Figure. 2

Figure. 3



STEP 4 - Fixing Crossbar to uprights (**Figure 4**)

Part 1: Place the Right corner bracket (ALU-4) onto the corner joint. Ensure the bolts (A1) are positioned correctly and slot through the holes match the drawing shown in (Figure 4, Part 2). Secure the bracket in place with the nuts (A2)

Part 2: Place the straight bracket (ALU-2) over the joint between (AL21-2) and (AL21-11). Ensure the bolts (A1) are positioned correctly and slot through the holes match the drawing shown in (Figure 4, Part 1). Secure the bracket in place with the nuts (A2).

Repeat this for the left corner bracket (ALU-5).

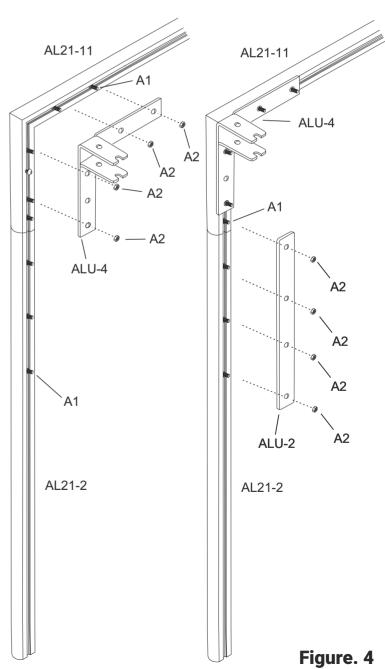
STEP 3 - Attach Crossbar to uprights (**Figure 3**)

Slide 4x M10x25 bolts (A1) into the corner section of the end of the crossbar right (AL21-11). Slide 4x M10x25 bolts (A1) into the (AL21-2) upright.

Part 1: Attach one connector (ALU-1) to the Crossbar right (AL21-11). Then attach one upright (AL21-2) to the other end of the connector (ALU-1).

Part 2: Slot all pieces together and then screw 4x Hex bolts (C1) into connector (ALU-1) within (AL21-1) and (AL21-2) ensuring they line up with the crossbar and connector holes.

Repeat this with the left side of the crossbar with (AL21-1) and AL21-2).



Part 1 Part 2

4.

STEP 5 - Fixing Bottom brackets to uprights (Figure 5)

Slide 1x Bolt (A1) into the base of both uprights (AL21-2)

Place the bottom brackets (ALU-6) onto the Uprights and ensure the (A1) bolt slots through the required hole on the bottom bracket.

Fix the plastic End cap (EC-1) to the bottom of the upright, lightly tap with a mallet to fix in place.

Secure the bottom brackets using the M10 Lock Nut (A2) on each bracket

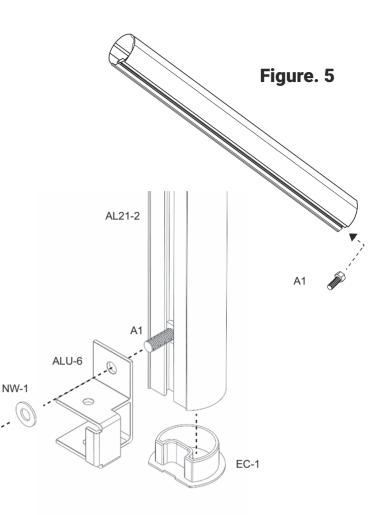
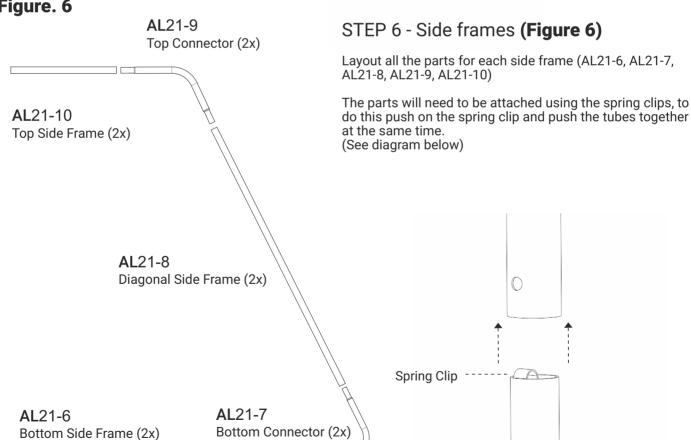


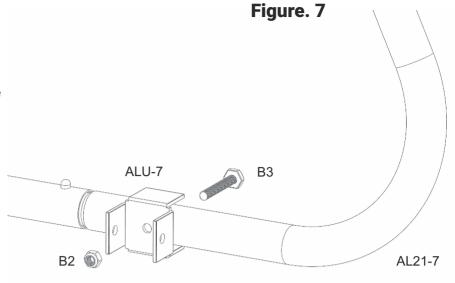
Figure. 6

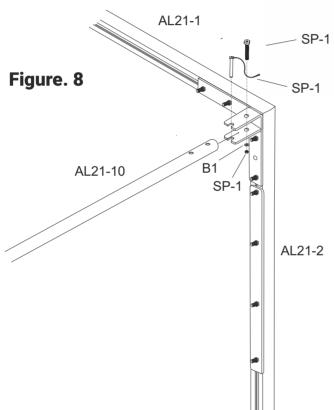


STEP 7 - Fix Basebar joints to side frames (**Figure 7**)

Place the Basebar joint (ALU-7) over the unsecured Bolts (B3)

Secure each Basebar joint to the bottom side frame (AL21-6) with an lock nut (B2)





AL21-6

STEP 8 - Attach Side frames to Goal Frame (Figure 8)

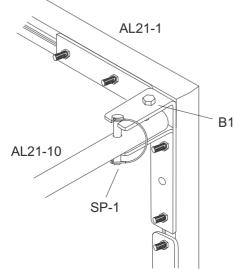
Position the top of the side frame (AL21-10) so that the holes line up with the corner brackets (ALU-4, ALU-5)

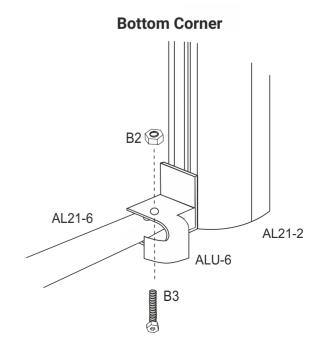
Place the Bolt (B1) through the top of the hole as per diagram. Then add a spring pin to the front hole to secure in place.

Secure the Bolt (B1) with the Lock Nut (B2)

Repeat the process on the bottom brackets

Top Corner



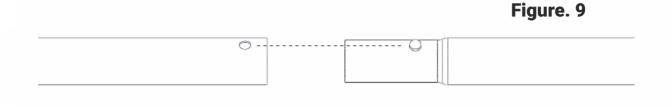


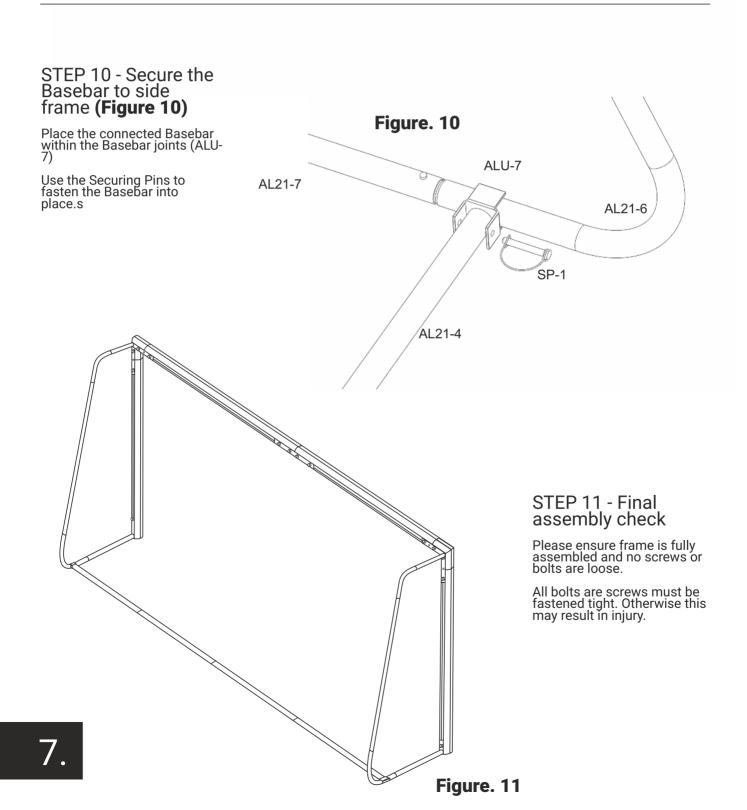
6.

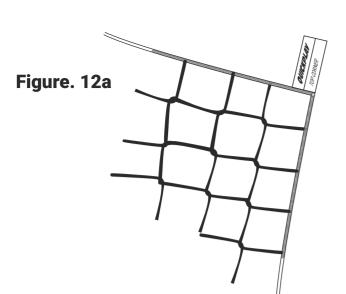
STEP 9 - Side frames (Figure 9)

Slot Basebar pieces (AL21-4, AL21-5 & AL21-5a) together.

The parts will need to be attached using the spring clips, to do this push on the spring clip and push the tubes together at the same time. (See diagram below)



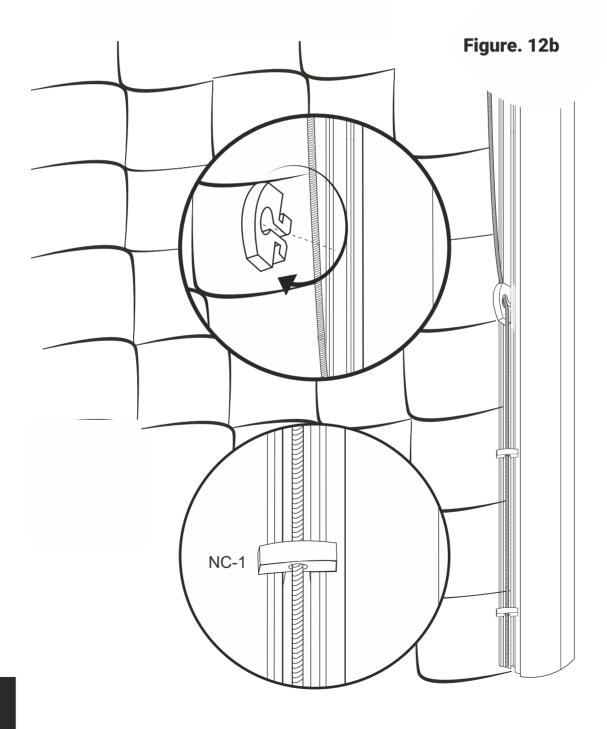


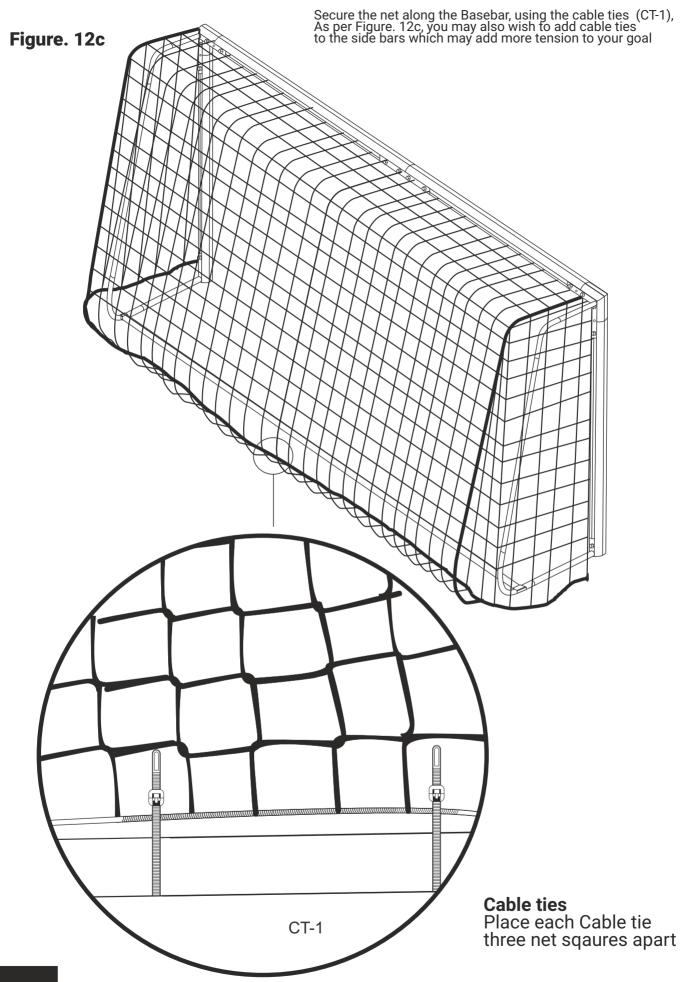


STEP 12 - Attaching the Net

Place the net over the frame, denote that 'Top Corner' tabs as per (Figure 12a).

Attach net the to the frame using the net clips (NC-1). The push and twist technique is shown in the (Figure. 12b)





FOLD AWAY

