



Heat Molding Manual

How To Custom Fit Your Nidecker Liners

Before Your Start

- The temperature of the oven or blower heater must never exceed 120° C (248 F°)
- Wear gloves when handling hot boot liners
- Use a heating device specifically designed for thermoforming liners. Nidecker cannot be held responsible for damage to boots or liners that are heat-molded by anyone who is not a trained professional.

Oven Method

Liner Model	Temperature	Heating Time	Cooling Time
Diamond	120 °C / 248 °F	5 minutes	5 minutes
Gold	80 °C / 175 °F	8 minutes	5 minutes
Gold Asym	80 °C / 175 °F	8 minutes	5 minutes
Silver	80 °C / 175 °F	8 minutes	5 minutes
Bronze	80 °C / 175 °F	5 minutes	5 minutes

Blower Heater

Liner Model	Temperature	Heating Time	Cooling Time
Diamond	120 °C / 248 °F	8 minutes	5 minutes
Gold	80 °C / 175 °F	15 minutes	10 minutes
Gold Asym	80 °C / 175 °F	15 minutes	10 minutes
Silver	80 °C / 175 °F	15 minutes	10 minutes
Bronze	80 °C / 175 °F	8 minutes	5 minutes

