

Remove the insoles.



# Heat Molding Manual

# **How To Custom Fit Your Nidecker Liners**

### **Before Your Start**

- → The temperature of the oven or blower heater must never exceed 120° C (248 F°)
- → Wear gloves when handling hot boot liners
- → Use a heating device specifically designed for thermoforming liners. Nidecker cannot be held responsible for damage to boots or liners that are heat-molded by anyone who is not a trained professional.

### **Oven Method**

Liner Model	Temperature	Heating Time	Cooling Time
Diamond	120 °C / 248 °F	5 minutes	5 minutes
Gold	80 °C / 175 °F	8 minutes	5 minutes
Gold Asym	80 °C / 175 °F	8 minutes	5 minutes
Silver	80 °C / 175 °F	8 minutes	5 minutes
Bronze	80 °C / 175 °F	5 minutes	5 minutes

# **Blower Heater**

Liner Model	Temperature	Heating Time	Cooling Time
Diamond	120 °C / 248 °F	8 minutes	5 minutes
Gold	80 °C / 175 °F	15 minutes	10 minutes
Gold Asym	80 °C / 175 °F	15 minutes	10 minutes
Silver	80 °C / 175 °F	15 minutes	10 minutes
Bronze	80 °C / 175 °F	8 minutes	5 minutes

### **Oven Method**

Take the liners out of the boot shells and set the oven to the indicated temperature (see table).

Put the first liner in the oven, wait three minutes, then add the second liner. Staggering the process in this way ensures each liner is at the optimum temperature when placed back on the foot.

At the indicated time (see table), remove the first liner from the oven and replace the insole.



Step into the liner, then step into the shell Note: For the Diamond liner, place the liner back in the shell before stepping in.

### **Blower Heater**



Set the blower to the indicated temperature (see table). For blowers without a temperature setting, verify its maximum temperature does not exceed 120° C (248 F°)



Put one boot on the blower (with the liner still in the shell), wait three minutes, then add the second boot. Staggering the process in this way ensures each liner is at the optimum temperature when placed back on the foot.



At the indicated time (see table), remove the first boot from the blower and replace the insole.



Step into the boot.

# Fitting the Liner



Pull on the liner cuff to ensure the heel is firmly in place and there are no creases in the material.



Close the boot, applying a comfortable tension to the laces. Do not overtighten.



When the indicated time for the second liner has elapsed, remove from the heating device and repeat with the other foot.



Strap into your bindings, using your normal riding stance, and allow the liners to cool down on the feet for the indicated time (see table).