



**DAYTONA**  
AIRSOFT

## Daytona Gun Airsoft: How to Change M249 Hop Up Bucking



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# Basic Information

## Introduction

This brief guide will show you how to access and change the hop up bucking on guns build using DGA M249 kits.

## Model Relevancy

This guide applies to all M249 donor bodies.

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## What You Need

- 2mm Hex Driver
- 2.5mm Hex Driver
- DGA Replacement Hop Up Bucking (standard recommended)



## Removing the Barrel Group

1. Pinch the two buttons at the rear of the feed tray cover and lift the cover up
2. Lift the feed tray up to better see the barrel group retention set screw
3. Loosen and remove the barrel group retention set screw using the 2mm driver



4. Pull the barrel removal lever backwards and slide the barrel group forward out of the receiver



## Barrel Group Disassembly

1. Remove the roundhead machine screw retaining the inner barrel group to the outer barrel using the 2.5mm hex wrench



2. Pull the barrel group backwards out of the DGA outer barrel adapter
3. Remove the hop adjustment screw and the two retention set screws using the 2.5mm and 2mm wrenches



4. Pull the inner barrel forwards out of the chamber



5. Brace the inner barrel and then punch the c-clip out of the barrel ring using the pin punch



6. Slide the barrel ring forwards off the barrel



7. Pull the hop up bucking off the barrel
8. Place the new bucking onto the barrel
9. Reverse the previous steps to reassemble your rifle. Remember to use thread lock on all hardware