



**DAYTONA**  
AIRSOFT

## Daytona Gun Airsoft: How to Change SCAR L/H Hop Up Bucking



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# **Basic Information**

## **Introduction**

This brief guide will show you how to access and change the hop up bucking on both the WE SCAR L and WE SCAR H (Mk16 and Mk17) DGA kits.

## **Model Relevancy**

This guide applies to all WE SCAR donor bodies of all generations.

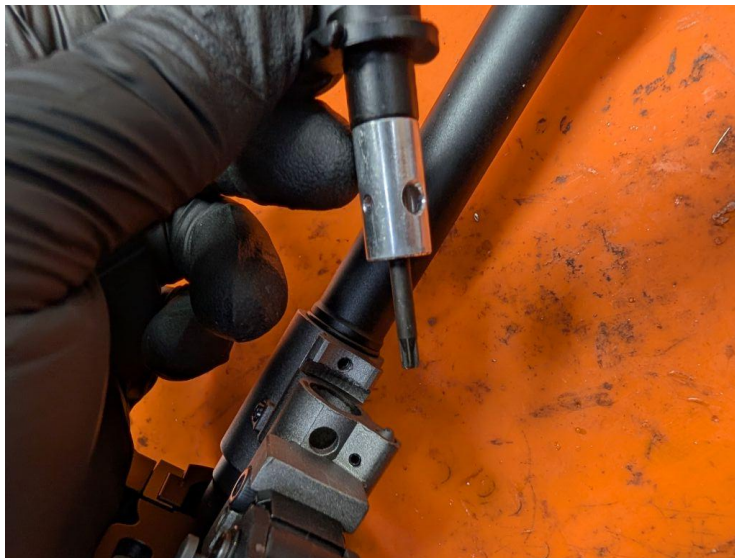
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## What You Need

- 2mm Hex Driver
- 2.5mm Hex Driver
- 3mm Hex Driver
- Narrow Pin Punch
- Hammer
- Gas Block Torx Bit (included with donor body)
- Semi-permanent (blue) Thread Lock
- Daytona Hop Up Bucking

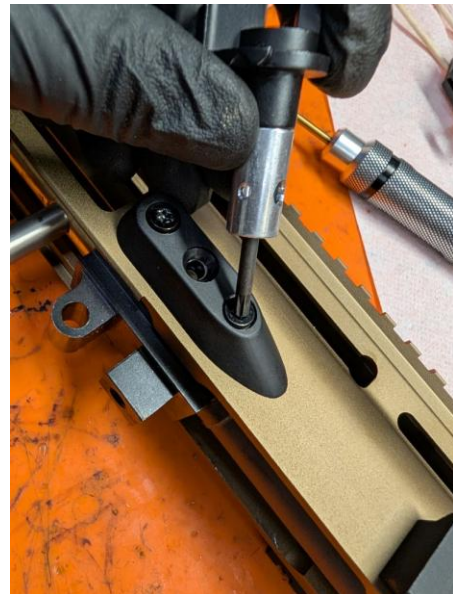


## Removing the Barrel Group

1. Remove the lower receiver from the upper and set it aside
2. Remove the two bolts from the bottom of the handguard using the 3mm hex wrench and pull the rail from the handguard



3. Remove the chamber supports from both sides of the upper using the 2.5mm hex wrench and the gas block Torx wrench

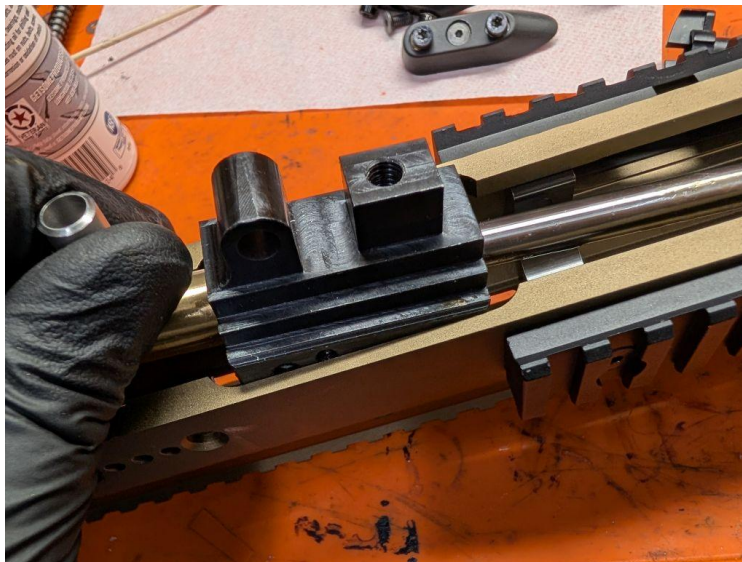




4. Loosen, but do not remove, the bolts on the remaining handguard rail segments using the 2.5mm wrench and Torx wrench



5. Pull the outer barrel forward out of the upper receiver
6. Push the inner barrel group forward until it lines up with the slot cutouts on the receiver, then lift the barrel group out of the receiver



## Barrel Group Disassembly

1. Loosen the two set screws on either side of the barrel support using the 2mm wrench



2. Pull the barrel group backwards out of the chamber support. You may need to turn the hop adjustment screw inward to allow for clearance
3. Remove the hop adjustment screw and the two retention set screws using the 2.5mm and 2mm wrenches



4. Pull the inner barrel forwards out of the chamber

5. Brace the inner barrel and then punch the c-clip out of the barrel ring using the pin punch



6. Slide the barrel ring forwards off the barrel



7. Pull the hop up bucking off the barrel
8. Place the new bucking onto the barrel
9. Reverse the previous steps to reassemble your rifle. Remember to use thread lock on all hardware