

UK

苏州市相城区消毒站

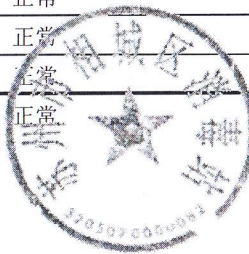
环氧乙烷灭菌批记录(E0-Sterilization Batch Report)

Furnace No箱号: Y1-01

Sterilization No.灭菌批号: # 230401

Date 日期: 2023-04-20

Article Name 物品名称	Production No 生产批号	Specification 规格/型号	Quantity 数量	Remark 备注	Parameters During Sterilization Cycle 灭菌过程参数	Required 设定值	Actual 实际值
Black Claw	#230401	塑柄纹身针	14CTNS	TATTOO NEEDLE WITH TUBE	灭菌温度Chamber Temperature while Sterilization(℃)	47-53	S:48.5 E: 52.6
					灭菌压力Chamber Pressure while Sterilization(kPa)	-30-20	S:-27.1 E:-15.5
					灭菌湿度Chamber Humidity while Sterilization(%RH)	40-80	33.5-52.8
					灭菌时间Exposure time(min)	480	480
					预真空度Pre-Vacuum Value(kPa)		
					加湿压力幅度Pressure Amplitude while Humidifying(kPa)		
					加湿前后压力Pressure Changed while Humidifying(kPa)		
					加药压力幅度Pressure Amplitude while EO Injection(kPa)		
					加药前后压力Pressure Changed while EO Injection(kPa)	//	S:-69.2 E: -35.2
					加药重量Weight of EO used(kg)	3.8-4.2	12

Sterilization Phase 灭菌过程	Start Time 开始时间	End Time 结束时间	Actual Time 实际时间	Sterilization Information 灭菌情况	Release 验收
预 热 Conditioning	9: 17	13: 17	240	Normal 正常	☒ Passed 合格 ☐ Rejected 拒收 ☐ Hold 待定  Injector 加药者 <u>徐仁余</u> Operator 操作员 <u>刘清成</u> EO Manger 灭菌主管 <u>徐红军</u> Micro Lab Manger 质检员 <u>徐红军</u> QA Manager 主管 <u>徐红军</u>
抽真空 Air Removal	13: 17	13: 24	7	Normal 正常	
保压时间 Pressure Time	13: 24	13: 29	5	Normal 正常	
充入EO EO Injection	13: 35	13: 50	15	Normal 正常	
灭菌时间 Exposure Time	13: 50	21: 50	480	Normal 正常	
换气时间 EO Removal	21: 50	22: 16	26		
清理完毕 Finishing	22: 16	22: 48	32		

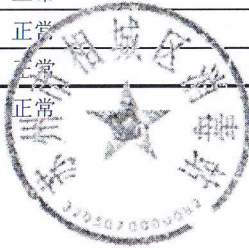
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Black Claw	#230401	塑柄纹身针	9CTNS	TATTOO NEEDLE WITH TUBE	灭菌温度Chamber Temperature while Sterilization(℃)	47-53	S:48.5 E: 52.6
					灭菌压力Chamber Pressure while Sterilization(kPa)	-30-20	S:-27.1 E:-15.5
					灭菌湿度Chamber Humidity while Sterilization(%RH)	40-80	33.5-52.8
					灭菌时间Exposure time(min)	480	480
					预真空度Pre-Vacuum Value(kPa)		
					加湿压力幅度Pressure Amplitude while Humidifying(kPa)		
					加湿前后压力Pressure Changed while Humidifying(kPa)		
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					加药重量Weight of EO used(kg)	3.8-4.2	12

Sterilization Phase 灭菌过程	Start Time 开始时间	End Time 结束时间	Actual Time 实际时间	Sterilization Information 灭菌情况	Release 验收
预 热 Conditioning	9: 17	13: 17	240	Normal 正常	☒ Passed 合格 ☐ Rejected 拒收 ☐ Hold 待定  Injector 加药者 <u>徐仁余</u> Operator 操作员 <u>刘志成</u> EO Manger 灭菌主管 <u>徐仁余</u> Micro Lab Manger 质检员 <u>徐仁余</u> QA Manager 主管 <u>徐仁余</u>
抽真空 Air Removal	13: 17	13: 24	7	Normal 正常	
保压时间 Pressure Time	13: 24	13: 29	5	Normal 正常	
充入EO EO Injection	13: 35	13: 50	15	Normal 正常	
灭菌时间 Exposure Time	13: 50	21: 50	480	Normal 正常	
换气时间 EO Removal	21: 50	22: 16	26		
清理完毕 Finishing	22: 16	22: 48	32		

EU

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Black Claw	#230401	塑柄纹身针	9CTNS	TATTOO NEEDLE WITH TUBE	灭菌温度Chamber Temperature while Sterilization(℃)	47-53	S:48.5 E: 52.6
					灭菌压力Chamber Pressure while Sterilization(kPa)	-30-20	S:-27.1 E:-15.5
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预 热 Conditioning	9: 17	13: 17	240	Normal 正常	☒ Passed 合格
抽真空 Air Removal	13: 17	13: 24	7	Normal 正常	☐ Rejected 拒收
保压时间 Pressure Time	13: 24	13: 29	5	Normal 正常	☐ Hold 待定
充入EO EO Injection	13: 35	13: 50	15	Normal 正常	Injector 加药者
灭菌时间 Exposure Time	13: 50	21: 50	480	Normal 正常	Operator 操作员
换气时间 EO Removal	21: 50	22: 16	26		EQ Manger 灭菌主管
清理完毕 Finishing	22: 16	22: 48	32		Micro Lab Manger 质检员
					QA Manager 主管

USA

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Black Claw	#230401	塑柄纹身针	49CTNS	TATTOO NEEDLE WITH TUBE	灭菌温度Chamber Temperature while Sterilization(℃)	47-53	S:48.5 E: 52.6
					灭菌压力Chamber Pressure while Sterilization(kPa)	-30-20	S:-27.1 E:-15.5
					灭菌湿度Chamber Humidity while Sterilization(%RH)	40-80	33.5-52.8
					灭菌时间Exposure time(min)	480	480
					预真空度Pre-Vacuum Value(kPa)		
					加湿压力幅度Pressure Amplitude while Humidifying(kPa)		
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Ans

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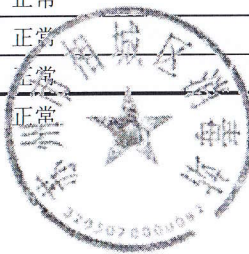
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Black Claw	#230401	塑柄纹身针	8CTNS	TATTOO NEEDLE WITH TUBE	灭菌压力Chamber Pressure while Sterilization(kPa)	-30-20	S:-27.1 E:-15.5
					灭菌湿度Chamber Humidity while Sterilization(%RH)	40-80	33.5-52.8
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